

PV-ezRack®

By Clenergy 

PostMount 1-A for XL Panel Installation Guide

Code-Compliant Planning and Installation Guide V1.1

Complying with AS/NZS1170.2: 2011 ADMT 4-2016



1. Introduction

Clenergy PV-ezRack® PostMount 1-A for XL Panel (up to 2100 x 1100 mm) is a ground mounting system suitable for large scale commercial and utility scale installations. PV-ezRack® PostMount 1-A for XL Panel has been developed to fit any PV module in the outdoors and uneven ground areas. PV-ezRack® PostMount 1-A for XL Panel have good compatibility for the different region via the angle adjustment (10°~60°). Using high quality engineered components PostMount 1-A for XL Panel saves developers and installers, time and money when delivering large scale projects.

Please review this manual thoroughly before installing PostMount 1-A for XL Panel. This manual provides the following contents:

- (1) Installation planning;
- (2) Installation instructions.

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The PV-ezRack® PostMount 1-A for XL Panel parts, when installed in accordance with this guide, will be structurally adequate and meet the AS/NZS1170.2:2011 Admt 4-2016 standard. During installation, and especially when working on the ground, please comply with the appropriate occupational health and safety regulations. Please also pay attention to other relevant regulations in your local region. Please check that you are using the latest version of the installation manual by contacting Clenergy via email on www.clenergy.com.cn or contacting your local distributor.

The installer is solely responsible for:

- Complying with all applicable local or national building codes, including any updates that may supersede this manual;
- Ensuring that PV-ezRack® and other products are appropriate for the particular installation and the installation environment;
- Using only PV-ezRack® parts and installer supplied parts as specified by PV-ezRack® project plan (substitution of parts may void the warranty and invalidate the letter of certification);
- Recycling: Recycle: according to the local relative statute;
- Ensuring that there are no less than two professionals working on panel installation;
- Ensuring the installation of related electrical equipment is performed by licenced electricians;
- Ensuring safe installation of all electrical aspects of the PV array, including providing adequate earth bonding of the PV array and PV-ezRack® PostMount components as required in AS/NZS 5033-2014 ADMT 2 2-2018.

Tools & Components

2. Tools & Components

2.1 Tools

Tools



Allen Key 6 mm



Spanner



Torque Wrench



5m Tape

2.2 Components

Components



C-U/30/46-G
Universal Clampx4



ER-AP-PM1/A-LP
PostMount 1-A Kitx1



ER-P-83/2400
Polex1

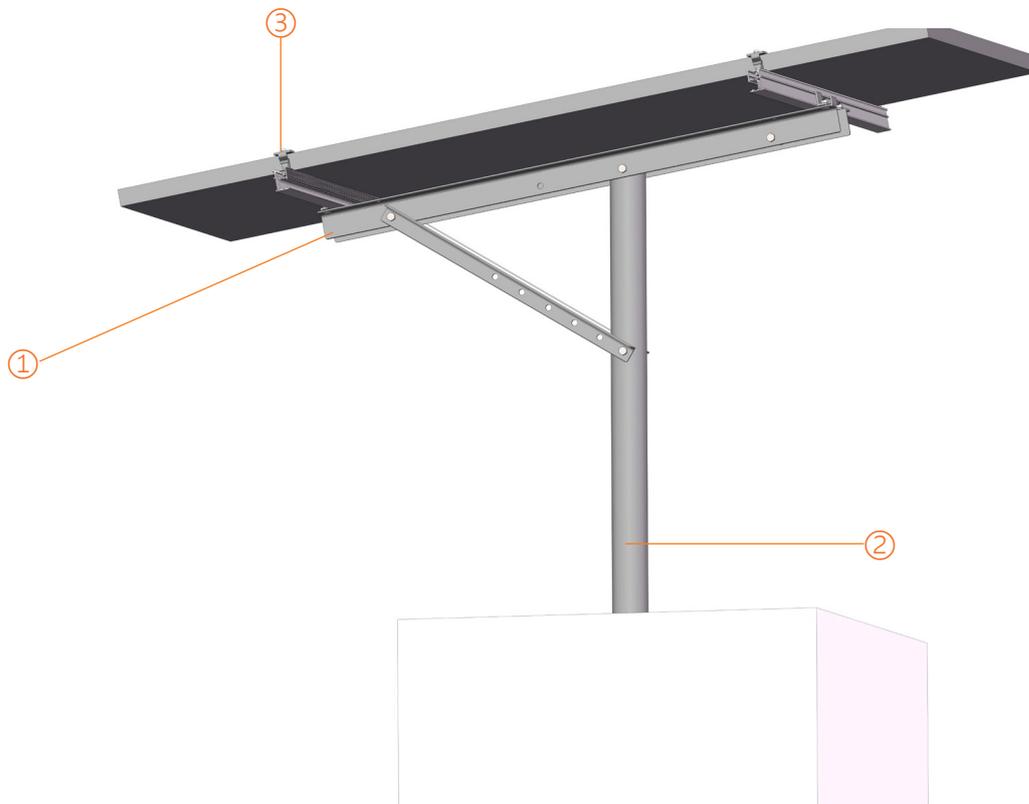


EZ-GL-ST
Grounding Lugx2

System Overview

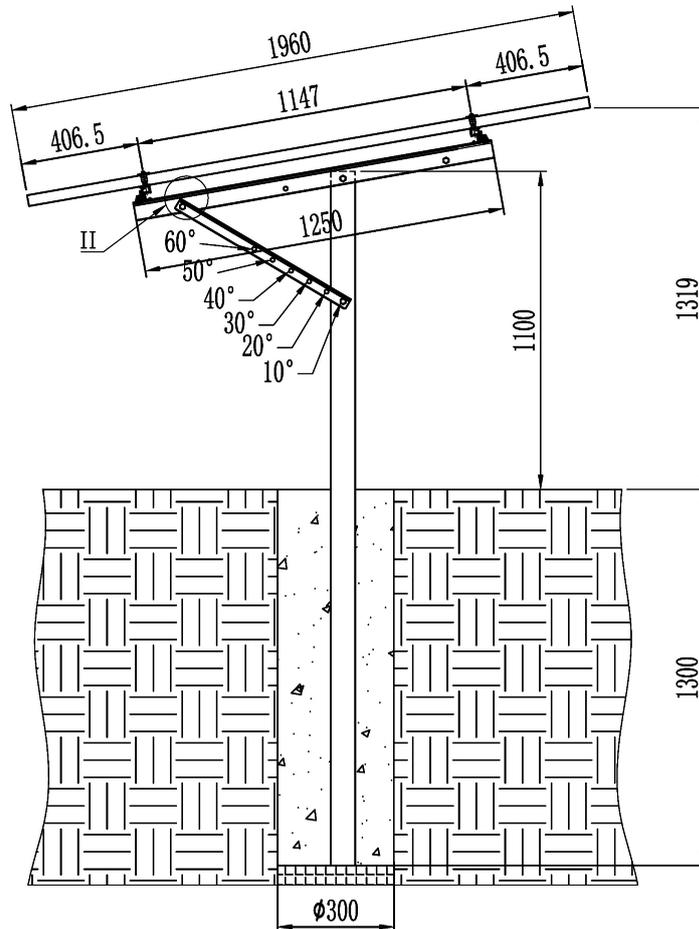
3. System Overview

3.1 Overview of PV-ezRack® PostMount 1-A for XL Panel



- ① PostMount 1-A Kit
- ② Pole
- ③ Universal Clamp

Side view drawing of PV-ezRack® PostMount 1-A for XL Panel is shown below. The panels tilt angle and embedment depth below are for reference only. Please refer to Certificate Letter to obtain the certified max panels tilt angle and min embedment depth for different wind regions and different soil types.



3.2 Precautionary Measures for Stainless-Steel Fastener Installation

Improper operation may lead to the deadlock of bolts and nuts. Follow the steps below to reduce this risk.

3.2.1 Reduce the friction coefficient

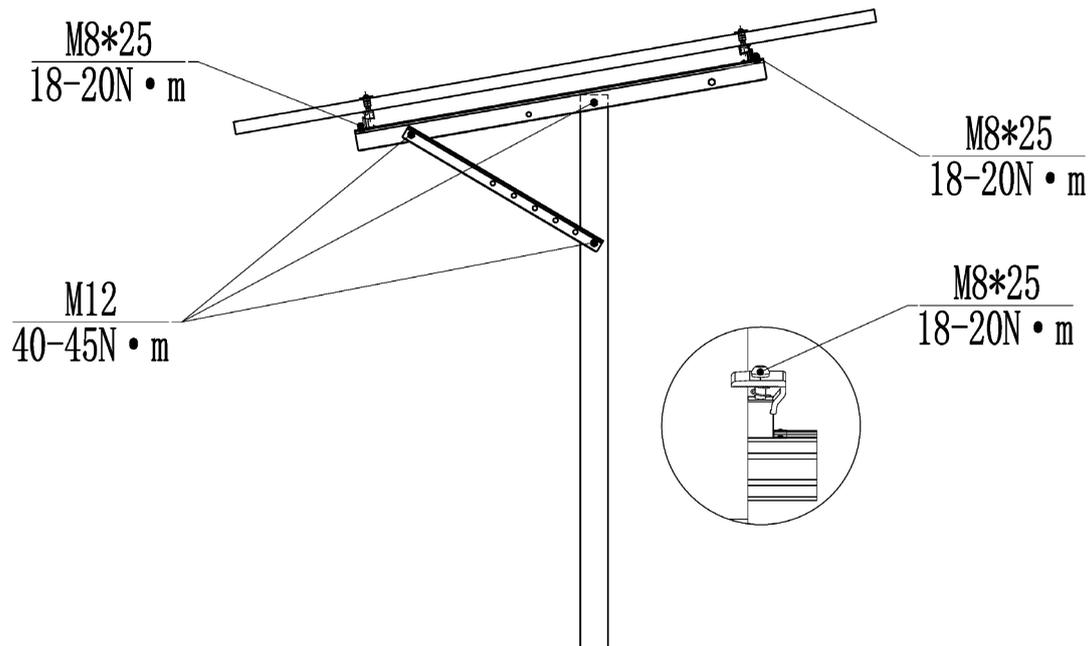
- (1) Ensure that the thread surface is clean (no dirt or contaminant).
- (2) Apply lubricant (grease or 40# engine oil) to fasteners prior to tightening to avoid galling or seizing in the threads.

3.2.2 General installation instructions

- (1) Apply force to fasteners in the direction of thread.
- (2) Apply force uniformly to maintain required torque.
- (3) Professional tools and tool belts are recommended.
- (4) Avoid using electric tools for final tightening.
- (5) Avoid working at high temperatures.

3.2.3 Safe Torques

Please refer to safe torques defined in this guide as shown in the figure below. If power tools are required, Clenergy recommends the use of low speed only. High speed and impact drivers increase the risk of bolt galling (deadlock). If deadlock occurs and you need to cut fasteners, please make sure that there is no load on the fastener before you cut it. Avoid damaging the anodized or galvanized surfaces.



3.3 Installation Dimensions

All drawings and dimensions in this installation guide are for generic reference. The PV-ezRack® PostMount 1-A for XL Panel is to be optimized to suit specific conditions for each project and documented in engineering drawings. As a result, major components of the PV-ezRack® PostMount 1-A for XL Panel may be provided in sectional sizes and lengths that vary from those shown in this guide. The installation operations detailed in this instruction guide remain the same regardless of the component size. In case you need to do any on-site modifications or alteration of the system in a way that would be different from engineering drawings, please provide marked up drawings/sketches for Clenergy's review prior to modification for comment and approval.

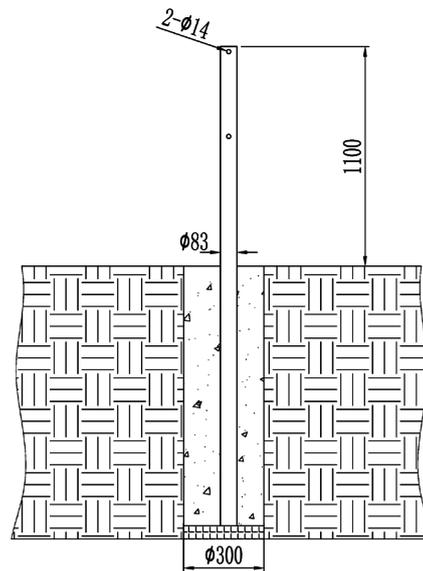
Installation Instruction

4. Installation Instruction

4.1 Pole 83*2400 Installation

Dig a hole with the diameter of 300 mm.

Place the pole into the middle of the hole and fill it with concrete. Maintain the position of the post. The allowed vertical tolerance is $\pm 2^\circ$. Keep the axle of the 2- $\varnothing 14$ holes parallel to East-West; keep the vertical angle deviation within $\pm 5^\circ$. For more than one system on one site maintain all the axles of 2- $\varnothing 14$ holes aligned.



4.2 PostMount 1-A Kit Installation

4.2.1 As show in figure on the right, with M12 * 120 hex bolts and nuts to lock Angle Steel 63*40*1250 on the Pole. And then use M12 * 120 hex bolts and nuts to lock supporting rod 40 * 40 * 682 on the Pole.

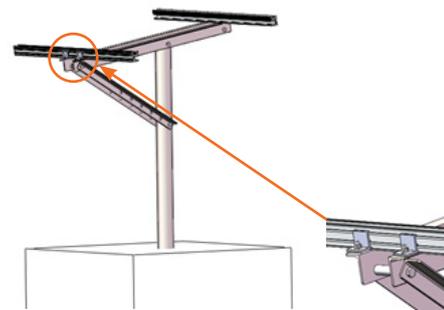
Note: supporting rod around multiple holes which can be adjusted by adjusting the mounting, adjustable angle of 10° , 20° , 30° , 40° , 50° and 60° .

Recommended torque for M12 bolts is 40~45 N·m



4.2.2 As show in figure on the right, place the ECO Rail on Angle Steel. Use the Cross Connection Clamp, Cup head square neck bolts M8*25, Hexagon nut with flange M8 to lock on the Angle Steel 63 * 40 * 1010

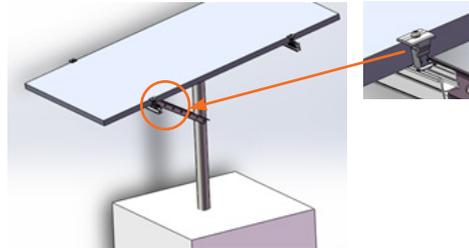
Recommended torque for M8 bolts is 18~20 N·m



Installation Instruction

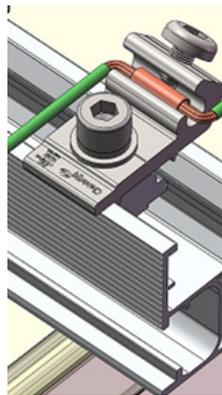
4.2.3 Position the PV Panel landscape by aligning the centre line with the ECO Rail. And fix the PV Panel to the Rails by using Universal Clamps.

Recommended torque for M8 bolts is 18~20 N·m

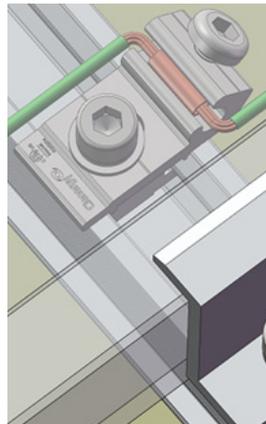


There are three solutions for Grounding Lug installation.

-Solution 1 Fix the Grounding Lug at the end of Rail as shown in the figure on the right.



-Solution 2 Fix the Grounding Lug at the Rail where just under the PV Module as shown in the figure on the right.



-Solution 3 Fix the Grounding Lug at the side channel of Rail as shown in the figure on the right.



Certification Letter



21 January 2019

Clenergy Australia
1/10 Duerdin Street
Clayton, VIC 3168

Array Frame Engineering Certificate

Postmount PM1-A/2100 Installation

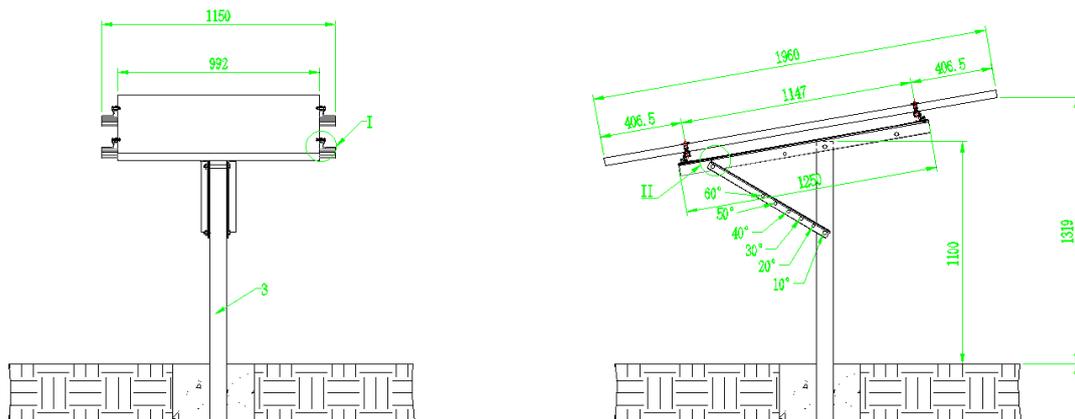
MW Engineering Melbourne Pty Ltd, being Structural Engineers within the meaning of Australian and NZ Building Regulations, have carried out a structural design check of the PV-ezRack Postmount PM1-A/2100 within Australia. The design check has been based on the information in the *PV-ezRack PM1-A/2100 Planning and Installation Guide* and schematic drawings of the system components, provided by Clenergy Australia.

Part number	Description
ER-AP-PM1/A-LP	PV-ezRack PostMount 1-A Kit: <ul style="list-style-type: none">- PV-ezRack ECO Rail 1150mm.- Left and right supporting rod (bracing), angle steel.- Left and right supporting beam, angle steel.
ER-P-83/2400	Pipe Diameter $\varnothing 83_5$, total length 2400 mm, steel
C-U-/30/46-G	PV-ezRack Universal Clamp for frame height 30-46

We find the Postmount PM1-A/2100 to be structurally sufficient for Australian and New Zealand use, based on the following conditions:

- Wind Loads to AS/NZ1170.2:2011, Amendment 4-2016:
 - Wind Terrain Category: 2;
 - Wind average recurrence interval of 100 years- for ultimate state, 25 years-service-ability;
 - Wind region A, B, C & D;
- Max Solar Panel Length 2.1m, width 1.1m;
- Yield Strength:

- Steel 300 MPa,
- Aluminium 240 MPa;
- Maximum tilt angle options: refer to tables;
- Dimension as shown here on the picture;



Maximum Tilt Angle Options

	Wind Region			
	Region A	Region B	Region C	Region D
Wind speed (m/s)	41	48	59	73
Maximum tilt angle (°)	60	60	20	10
Soil Type	Post Embedded in concrete pier: 300 mm diameter concrete piers minimum depth (m)			
Hard class soil [Gravels; dry (hard) clays]	0.60	0.65	0.58	0.67
Very Firm class soil [Dry (Stiff) clays; clayey sands; coarse sands; compact sands]	0.62	0.70	0.60	0.70
Firm class soil [Damp clays; sandy clays; damp sands]	0.70	0.78	0.66	0.78
Soft class soil [wet clays; silty loams; wet loose sands]	0.80	0.92	0.78	0.93



Notes:

1. Terrain Category 2 (TC2) refers to open terrain, including grassland, with well-scattered obstructions having heights generally from 1.5m to 5m, with no more than two obstructions per hectare. This certificate will only cover Postmount PM1-A/2100 installed on TC2.
2. Panel weight calculated: 28kg
3. Solar Panels structural check by others.
4. Other piers dimensions are possible, contact Clenergy, if required.
5. For concrete pier foundations, use 25Mpa strength concrete (minimum).
6. The scope of this certification is for projects located at a maximum altitude of 100m above sea level. No snow loads have been assessed.
7. If depth of footing is less than length of post below ground (embedment depth of post) the post must be cut to suit the new level.
8. Footing depths are for reference only. The characteristics of the soil must be checked on site by a technical expert. A soil report assessment is always recommended and Clenergy must be informed on the outcome of the soil report.

Construction is to be carried out strictly on accordance with the instruction manual. This work was designed in accordance with the provisions of Australian Building Regulations and in accordance with sound, widely accepted engineering principles.

Should you have any queries, do not hesitate to contact us.

Best Regards,

Alberto Escobar
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BEng MIEAust NER
BRP EC 46542
RPEQ 18759
info@mwengineering.melbourne

10 Year Product Warranty



As the manufacturer of quality solar mounting systems, Clenergy Australia provides a warranty for all PV-ezRack® products it supplies in Australia and New Zealand ("Products"). The warranty provided by Clenergy Australia is subject to the conditions contained in this document ("Warranty"). No other warranty provision implied or otherwise is to be assumed. Your Warranty coverage is in accordance with this document.

Product Warranty Table for Installations in Corrosivity Category 1, 2, 3, 4 and 5 (ISO 9223)

# Product	Material	Standard or Customized Product	Product Warranty			
			Corrosivity Category 1, 2 and 3	Corrosivity Category 4	Corrosivity Category 5	
1	Aluminium Components	6005CL-T5 mill finish	Standard	10 years	10 years*	10 years*
		6005-T5 anodized to 10 microns	Standard	10 years	10 years*	10 years*
		6005-T5 anodized to 15 microns	Customized	10 years	10 years	10 years*
		6005-T5 anodized to 20 microns	Customized	10 years	10 years	10 years
2	Galvanized Steel Components	Galvanized Steel at 85 microns in average	Standard	10 years	10 years	Not warranted
3	Stainless Steel Components	SUS304	Standard	10 years	10 years	10 years
4	Fasteners (bolts/nuts/washers)	SUS304	Standard	10 years	10 years	10 years
		SUS316	Customized	10 years	10 years	10 years
5	Buildex Screws for Tile Interface	Carbon Steel SAE 1022 with Climaseal 3 Finish	Standard	10 years	10 years**	10 years**
6	Buildex Screws for Tin Interface	Carbon Steel SAE 1022 with Climaseal 3 Finish	Standard	10 years	Not warranted	

* Subject to interface spacing reduction as advised by Clenergy Australia. Please contact us for more details.

**The screws under tile interface are assumed to be installed a category 1, 2 or 3 micro-climate within the roof structure.

Warranty Scope:

Your solar mounting Product has been manufactured to high standards, however, should any manufacturing defect arise, please contact Clenergy Australia. We will arrange for an inspection of the affected Product(s) to determine the extent of the problem.

Details are provided below as to the extent of your Warranty coverage and any exclusions that may apply. Please read these provisions carefully to ensure you receive the appropriate assistance and support in a timely manner. Please also contact Clenergy Australia if any part of this Warranty is unclear, or you wish to discuss your rights and remedies under this Warranty.

If your Product fails during the Warranty periods set out in the Warranty table above due to a defect in:

- (a) materials and/or workmanship on and from the date of the Product's delivery; or
- (b) structural integrity on and from the date of the Product's installation,

Clenergy Australia will at its election either repair or resupply the defective Product provided that:

- The Product was installed correctly by a Clean Energy Council ("CEC") accredited or equivalent accreditation installer, following the Clenergy installation manual provided at time of purchase.
- The Product has been maintained correctly in accordance with section "Care of your Product" below.

Warranty Conditions:

- Any and all costs for repair or replacement outside the Warranty period are the responsibility of the customer.
- Where Clenergy attends a site and finds that the Product is not faulty, the costs for the visit will be payable by the customer.
- Defective Products shall be uninstalled and/or reinstalled at the customer's expense and risk.
- Under certain conditions, the Warranty can be extended to more than 10 years at an extra cost, available upon request.

Warranty Exclusions:

- Product finish (natural surface oxidation) or any natural impairment or surface corrosion that does not compromise the structural integrity.
- Products sold or installed outside of Australia and New Zealand unless approved previously in writing by Clenergy Australia.
- Damage caused by transport, mishandling, incorrect storage, improper loading or willful conduct.
- Any Product not correctly installed in accordance with our installation manual, or any specific design instruction or special conditions as advised by Clenergy Australia.
- Damage caused by the Product being modified in any way unless previously agreed to in writing by Clenergy Australia.
- The use of the Product for purposes other than the mounting of PV solar panels.
- Installations where the environment is excluded in the "Products Warranty Table" above, and for galvanized steel ground system Products, where the pH level is outside the range of 6-8, unless agreed to in writing by Clenergy Australia prior to installation.

- Damage caused by extreme weather conditions or any other natural or man-made event outside of our control.
- Damage caused by attachments not designed or approved for connection to the Product.
- Damage caused by lightning strikes or excessive currents through the earthing/grounding clamps, clips or lugs.

Our Products may come with guarantees that cannot be excluded under the Australian Consumer Law. You may be entitled under statute to a replacement or refund for a major defect in the Products. You may also be entitled under statute to have the products repaired for any defect which does not amount to a major defect. The benefits given by this Warranty are in addition to any statutory rights and remedies you may have under Australian law.

Product Care:

Clenergy Products are designed to be durable with minimal care, however it is important that you maintain your mounting Product in accordance with proper practices. This includes regular maintenance and inspection to avoid damage.

The aluminum components are made from either AL 6005CL-T5 or AL6005-T5 and may also have a clear anodization. The aluminum may undergo some surface oxidization in service. Please note that this is normal and part of the natural ageing process. The result may even be beneficial to the longevity of the Product, as the oxidization can provide additional protection against degradation by pollution and atmospheric corrosion.

- The torque values of fastener connections on mounting system must be checked annually and corrected if needed in accordance with Clenergy Australia's installation manual.
- Regular cleaning to remove any soil or other possible contaminants must also be performed. Cleaning should be performed in accordance with guidelines recommended by the Galvanizers Association of Australia (GAA) (for Products supplied in Australia) or the Galvanizers Association of New Zealand (GANZ) (for Products supplied in New Zealand) or any other similar organisations (as applicable). When using tin interfaces for installation works, screws not exposed to frequent rain should be washed down with fresh water at least every 6 months.
- You should not use harsh chemicals or highly abrasive materials that may damage Product surfaces. Use only cleaners that are designed for aluminium and always wash them off with clean water afterwards. Steel components should be inspected before and after installation and any damage to the galvanizing should be treated immediately to prevent rusting. It is normal for galvanized Products to develop a surface barrier (the 'patina'), which helps to protect the surface from contaminants in the atmosphere and does not adversely affect the Product.
- You should also ensure that if the Product is stored prior to installing that it is not contaminated by contact with rusty items or other impurities such as dirt and chemicals. Should this occur, you must clean the Product and make any repairs using approved methods such as galvanized paint and antirust treatments immediately before installation.



Innovating renewable energy

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